



#### [ PCM Coating ]



#### **Functions**

- Abrasion & Scratch Resistance
- Surface texturing soft feel effect
- Gloss Control
- Anti-blocking (Coefficient of friction control, Dry lubricant effect)

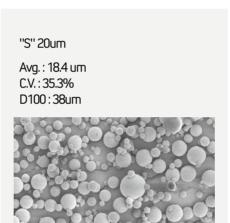
## **Applications**

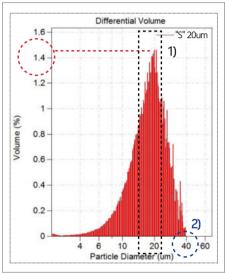
#### Paint/Ink and Leather additives

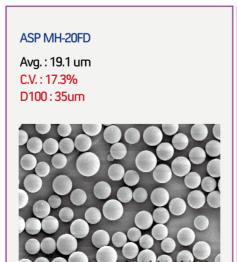
- Texture agent
- Matting agent
- Anti scratch agent
- Rheology control agent etc.

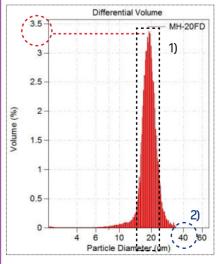
### Size Distribution

- Narrow Distribution : Easy to achieve targeting texture
- Control un-expected large size particle: Smooth texture surface









# Characteristic of Diasphere® for Coating

#### Save the Resource

- Same Texture Design, Less than 30% Texture Agents
- Support customer to save the resource

	Competitor 20um(5%)	MH-20FD(2%)	MH-20FD(3.5%)	MH-20FD(5%)
3D				
2D				
Surface Roughness		15 A 22 A 23 A 23 A 23 A 23 A 23 A 23 A 2	に に に に に に に に に に に に に に に に に に に	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Ra	4.448	3.738	4.319	4.69

<sup>•</sup> Ra : Roughness Average

# **Leather Coating**

- To improve the leather surface such as anti-scratch, matting, and processability.
- Recommended grade: MH-5FD, BH-5.

	Component	Size(um)	Softness*		Friction**
MH-5FD	Polymethymethacrylate	5	0	27.0	0.39
BH-5	Polybutylmethacrylate	5	0	10.4	0.39
Silica	Silica	5	•	340	0.50

<sup>\*</sup> Softness : Hard(lacktriangle) ightharpoonup Soft( $\bigcirc$ ), 10% compression results

<sup>\*\*</sup> Static friction  $\mu s$  (Toyoseiki,, 5% dosage)

